

AMENDMENTS TO THE SPECIFICATION

Please replace the fourth paragraph on page 2 of the application with the following:

The invention achieves the object by an apparatus according to ~~claim 1~~ this disclosure. In this case, the measures of the invention, first of all, result in the situation where, during each step of the winding process, it is possible to ensure a certain radius of curvature of the winding material, where the winding material is only subjected to quite specific loading, and where the end product, namely the wound-up conductor, has two ends with high cutting-to-length and winding accuracy, preferably end lengths which are equal to a high level of accuracy.

Please replace the paragraph bridging pages 2 and 3 with the following:

A particularly advantageous process ~~according to claim 7, in the case of which corresponding to apparatus claim 1~~ a process for winding corresponding cable material is proposed, ~~is particularly advantageous.~~

Please replace the first full paragraph on page 3 of the application with the following:

Further advantageous details of the invention are also explained ~~in the dependent claims~~. The measures on the winding arrangement ~~as defined in claims 2 to 6~~ are particularly advantageous here.

Please replace the first full paragraph on page 11 of the application with the following:

The top region of the winding arrangement has two mutually opposite recesses 190 ~~and 192~~. These have the purpose of making it possible for the finished reel to be gripped by the unit 198 and raised in order then to be transported further, as is illustrated in figure 10. In the present exemplary embodiment, this unit 198 also has the function of transferring this coil to a tying-off unit 196. The

reel is then transferred to the transfer carriage 199 of an installation system for further processing (figure 11).